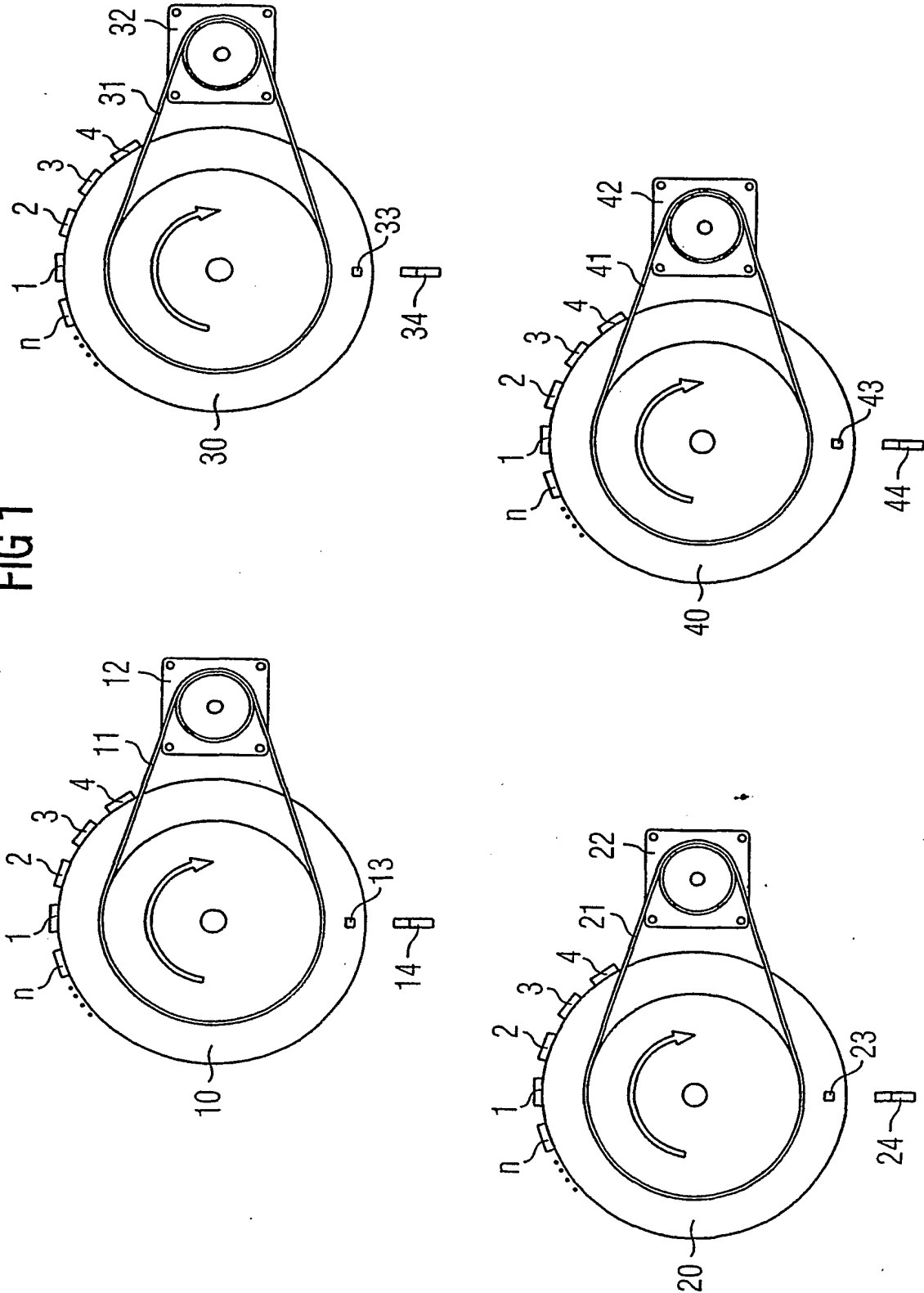
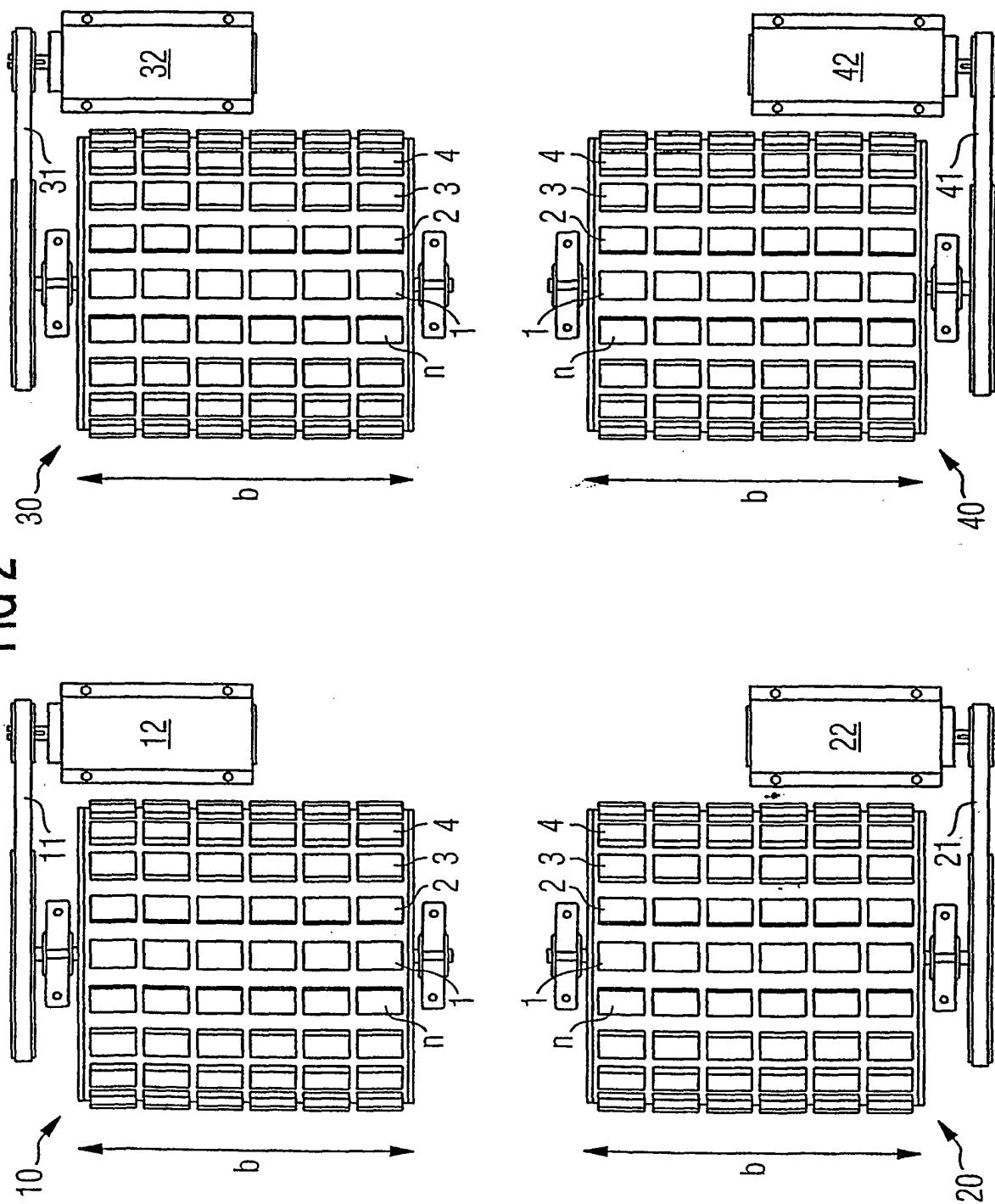


FIG 1



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FIG 2



10, 20, 30, 40 Rollers
12, 22, 32, 42 Motors
16, 26, 36, 46 Inverters
17, 27, 37, 47 Gearing
18, 28, 38, 48 Controllers
50 High-Level Control

FIG 3

